

# Epifanes Easy-Flow

Epifanes Easy-Flow is a versatile, multi-purpose additive or stand alone coating.  
For use on steel as a penetrating oil and as an extra rust inhibitor in metal primers.  
For use on wood as an impregnating sealer and as an additive in wood primers.  
For use in varnish and paint for enrichment and flow enhancing.

Type	Air-drying multi-purpose additive
Base	Selection of natural oils
Colour	Clear amber
Gloss	not applicable
Density	0.86 kg/dm <sup>3</sup>
Viscosity	15 ± 2 seconds Din Cup 4 mm.
Solids content	60 ± 2 %

## Recommended uses :

**Steel :**  
**Rust-inhibitor**

Epifanes Easy-Flow prevents rust and has the ability to penetrate existing thin layers of rust through to the steel.  
Before applying Easy-Flow first remove all loose rust.  
After a drying time of 12-24 hours, the surface coated with Epifanes Easy-Flow can be recoated with the first coat of a rust preventing system like Werdol Metalprimer, to which 5-10% Epifanes Easy-Flow is added.  
Epifanes Easy-Flow dries initially with a surface tack. This means that the layer is slightly tacky. This creates a very good adhesion for subsequent paint or primer coats.

**Wood :**  
**Wood-sealer**

Epifanes Easy-Flow can be applied full strength onto bare wood as an impregnating wood sealer. In addition, Epifanes Easy-Flow can be added to a wood primer, such as Werdol Woodprimer, up to 25% as a substitute for brush thinner. This will provide better protection to the wood, will improve adhesion and produces an excellent base for the subsequent primer or paint system. Prior to wood application, ensure that the wood is dry, sanded and free of contamination.

**Paint additive :**  
**Flow enhancer**  
**Enriching agent**

Epifanes Easy-Flow can be added to all conventional single part and half-synthetic paints and varnishes to improve the flowing characteristics in any conditions less than ideal. Ideally suited for paint or varnish application in cold or extra hot conditions. Recommended percentage is between 5%-10% in volume. This addition will extend the wet edge time, reducing the possibility of laps or brush marks.

**Unlike other known similar additives Epifanes Easy-Flow shows no tendency to yellowing and is therefore the ideal additive for use in white and bright coloured paints. Due to its very high solids contents Epifanes Easy-Flow is the most economical additive.**