



METAL PRIMER

ADHESION PRIMER

Special primer with outstanding adhesion on stainless steel, bronze and aluminium. Formulated especially as primer for VELOX PLUS.

APPLICATION

- 1) Wash and degrease carefully all metallic surfaces (bare bronze, stainless steel or aluminum with factory finish) with our SOLVENT 102 ANTISILICONE or a good and degreasing solvent.
- 2) Sand thoroughly all metallic surfaces with rather coarse sandpaper (Grit - no. 80), often renewing it. The surface must be rough. Do not use worn out sandpaper. Surfaces with factory finish should be lightly sanded with paper media (No. 180 to 220).
- 3) Brush all surfaces with a dry cloth. Do not wash the surface with water, soap, acids or solvents. Do not touch the surfaces with bare hands, that may leave traces of grease or dirt.
- 4) Apply one light coat of METAL PRIMER (wet film thickness 100 μ , dry film thickness 30 μ).

RECOMMENDATIONS

- To get a good result, it is essential to prepare the surface carefully: at the time of applying METAL PRIMER all metallic surfaces should be very rough and clean (free from grease, dust, water, solvents or any other kind of dirt - even fingerprints or sweat).
- For application by brush, do not dilute the product. For spraying, dilute only with our THINNER N. 4 (do not use any other solvent, do not use SOLVENT 102 ANTISILICONE).

TECHNICAL DATA

<i>Colours</i>	Green
<i>Specific gravity</i>	1.25
<i>Application</i>	brush, spray gun
<i>Drying time:</i>	
<i>dust dry</i>	20 mins at 20°C
<i>touch dry</i>	1 hours at 20°C
<i>for recoating</i>	3 hours at 20°C
<i>for launching</i>	min. 12 hours, max. 4 months
<i>Thinner</i>	n. 4