Safety data sheet
according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

HC 5000 Heavy Cut

1.2 Relevant identified uses of the substance or mixture and uses advised against
Relevant identified uses of the substance or mixture:
Polish
Uses advised against:
No information available at present.

1.3 Details of the supplier of the safety data sheet
ZVIZZER INTERNATIONAL GMBH
Grube Weiß 26
51429 Bergisch Gladbach
Deutschland

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number
Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:
+49 177 3016109

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Classification according to Regulation (EC) 1272/2008 (CLP)
The mixture is not classified as dangerous in the terms of the Regulation (EC) 1272/2008 (CLP).

2.2 Label elements
Labeling according to Regulation (EC) 1272/2008 (CLP)

EUH210-Safety data sheet available on request.

2.3 Other hazards
The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
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HC 5000 Heavy Cut

SECTION 3: Composition/information on ingredients

3.1 Substances
n.a.

3.2 Mixtures

Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics	
Registration number (REACH)	01-2119457273-39-XXXX
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	918-481-9
CAS	(64742-48-9)
content %	10-<25
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	EUH066 Asp. Tox. 1, H304

For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.
The substances named in this section are given with their actual, appropriate classification!
For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.
If, for example, the note P is applied for a hydrocarbon then this has already been taken into account for the classification named here.
Quote: "Note P - The classification as a carcinogen or mutagen need not apply if it can be shown that the substance contains less than 0,1 % w/w benzene (EINECS No 200-753-7)."
Article 4 of the regulation (EC) no. 1272/2008 (CLP regulation) was also observed and taken into account for the classification named here.

SECTION 4: First aid measures

4.1 Description of first aid measures
First-aiders should ensure they are protected!
Never pour anything into the mouth of an unconscious person!

Inhalation
Supply person with fresh air and consult doctor according to symptoms.

Skin contact
Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.

Eye contact
Remove contact lenses.
Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion
Rinse the mouth thoroughly with water.
Do not induce vomiting - give copious water to drink. Consult doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed
If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.
In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed
Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Adapt to the nature and extent of fire.
Water jet spray / alcohol resistant foam / CO2 / dry extinguisher.

Unsuitable extinguishing media
High volume water jet

5.2 Special hazards arising from the substance or mixture
In case of fire the following can develop:
Oxides of carbon
Oxides of sulphur
Oxides of nitrogen
Toxic gases

5.3 Advice for firefighters
For personal protective equipment see Section 8.
In case of fire and/or explosion do not breathe fumes.
Protective respirator with independent air supply.
According to size of fire
Full protection, if necessary.
Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
6.1.1 For non-emergency personnel
In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.
Ensure sufficient ventilation, remove sources of ignition.
Avoid dust formation with solid or powder products.
Leave the danger zone if possible, use existing emergency plans if necessary.
Avoid contact with eyes or skin.
If applicable, caution - risk of slipping.

6.1.2 For emergency responders
See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions
If leakage occurs, dam up.
Resolve leaks if this possible without risk.
Prevent surface and ground-water infiltration, as well as ground penetration.
Prevent from entering drainage system.
If accidental entry into drainage system occurs, inform responsible authorities.

6.3 Methods and material for containment and cleaning up
Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth, sawdust) and dispose of according to Section 13.

6.4 Reference to other sections
For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling
7.1.1 General recommendations
Ensure good ventilation.
Avoid contact with eyes.
Avoid long lasting or intensive contact with skin.
Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.
Observe directions on label and instructions for use.

7.1.2 Notes on general hygiene measures at the workplace
General hygiene measures for the handling of chemicals are applicable.
Wash hands before breaks and at end of work.
Keep away from food, drink and animal feedingstuffs.
Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities
Store product closed and only in original packing.
Not to be stored in gangways or stair wells.
Store at room temperature.

Store in a dry place.

7.3 Specific end use(s)

No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Workplace exposure limit (WEL) of the total hydrocarbon solvent content of the mixture (RCP method according to EH40): 800 mg/m3

Chemical Name	Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics	
WEL-TWA: 800 mg/m3	WEL-STEL: ---	---
Monitoring procedures:	- Draeger - Hydrocarbons 0,1%/c (81 03 571) - Draeger - Hydrocarbons 2/a (81 03 581) - Compur - KITA-187 S (551 174)	
BMGV: ---	Other information: (OEL acc. to RCP-method, paragraphs 84-87, EH40)	

Chemical Name	Glycerol	
WEL-TWA: 10 mg/m3 (mist)	WEL-STEL: ---	---
Monitoring procedures:	---	
BMGV: ---	Other information: ---	

Chemical Name	Aluminium oxide	
WEL-TWA: 10 mg/m3 (total inhal. dust), 4 mg/m3 (resp. dust) (aluminium oxides)	WEL-STEL: ---	---
Monitoring procedures:	---	
BMGV: ---	Other information: ---	

Chemical Name	Oil mist, mineral	
WEL-TWA: 5 mg/m3 (Mineral oil, excluding metal working fluids, ACGIH)	WEL-STEL: ---	---
Monitoring procedures:	- Draeger - Oil Mist 1/a (67 33 031)	
BMGV: ---	Other information: ---	

Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
Consumer	Human - oral	Long term, systemic effects	DNEL	300	mg/kg	
Consumer	Human - dermal	Long term, systemic effects	DNEL	300	mg/kg	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	900	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	300	mg/kg	

Glycerol

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,885	mg/l	
	Environment - marine		PNEC	0,088	mg/l	
	Environment - sewage treatment plant		PNEC	1000	mg/l	
	Environment - sediment, freshwater		PNEC	3,3	mg/kg dw	

	Environment - sediment, marine		PNEC	0,33	mg/kg dw
	Environment - soil		PNEC	0,141	mg/kg dw
	Environment - water, sporadic (intermittent) release		PNEC	8,85	mg/l
Consumer	Human - inhalation	Long term, local effects	DNEL	33	mg/m3
Consumer	Human - oral	Long term, systemic effects	DNEL	229	mg/kg bw/day
Workers / employees	Human - inhalation	Long term, local effects	DNEL	56	mg/m3

Aluminium oxide

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - sewage treatment plant		PNEC	20	mg/l	
Industrial	Human - inhalation	Long term	DNEL	3	mg/m3	
Commercial	Human - inhalation	Long term	DNEL	3	mg/m3	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	0,75	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	1,32	mg/kg bw/day	
Consumer	Human - oral	Long term	DNEL	6,22	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	3	mg/m3	

White mineral oil (Natural oil)

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
Consumer	Human - dermal	Long term, systemic effects	DNEL	93,02	mg/kg bw/day	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	34,78	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	25	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	164,56	mg/m3	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	217,05	mg/kg bw/day	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	160	mg/m3	

GB WEL-TWA = Workplace Exposure Limit - Long-term exposure limit (8-hour TWA (= time weighted average) reference period) EH40. AGW = "Arbeitsplatzgrenzwert" (workplace limit value, Germany).
(8) = Inhalable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (9) = Respirable fraction (Directive 2017/164/EU, Directive 2004/37/CE). (11) = Inhalable fraction (Directive 2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (Directive 2004/37/CE). | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit (15-minute reference period).
(8) = Inhalable fraction (2017/164/EU, 2017/2398/EU). (9) = Respirable fraction (2017/164/EU, 2017/2398/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). | BMGV = Biological monitoring guidance value EH40. BGW = "Biologischer Grenzwert" (biological limit value, Germany) | Other information: Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.
** = The exposure limit for this substance is repealed through the TRGS 900 (Germany) of January 2006 with the goal of revision.
(13) = The substance can cause sensitisation of the skin and of the respiratory tract (Directive 2004/37/CE), (14) = The substance

can cause sensitisation of the skin (Directive 2004/37/CE).

8.2 Exposure controls
8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.
If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.
Applies only if maximum permissible exposure values are listed here.
Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.
These are specified by e.g. EN 14042.
EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment
General hygiene measures for the handling of chemicals are applicable.
Wash hands before breaks and at end of work.
Keep away from food, drink and animal feedingstuffs.
Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:
Tight fitting protective goggles (EN 166) with side protection, with danger of splashes.

Skin protection - Hand protection:
Chemical resistant protective gloves (EN ISO 374).
If applicable
Protective nitrile gloves (EN ISO 374).
Protective Neoprene® / polychloroprene gloves (EN ISO 374).
Protective PVC gloves (EN ISO 374).
Minimum layer thickness in mm:
0,5
Permeation time (penetration time) in minutes:
480
The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.
The recommended maximum wearing time is 50% of breakthrough time.
Protective hand cream recommended.

Skin protection - Other:
Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:
Normally not necessary.
If OES or MEL is exceeded.
Filter A P2 (EN 14387), code colour brown, white
Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:
Not applicable

Additional information on hand protection - No tests have been performed.
In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.
Selection of materials derived from glove manufacturer's indications.
Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.
Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.
In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.
The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls
No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	Blue
Odour:	Characteristic
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	There is no information available on this parameter.
Flammability:	There is no information available on this parameter.
Lower explosion limit:	There is no information available on this parameter.
Upper explosion limit:	There is no information available on this parameter.
Flash point:	There is no information available on this parameter.
Auto-ignition temperature:	There is no information available on this parameter.
Decomposition temperature:	There is no information available on this parameter.
pH:	9-10
Kinematic viscosity:	>20,5 mm2/s (40°C, Analogous conclusion)
Solubility:	There is no information available on this parameter.
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	There is no information available on this parameter.
Density and/or relative density:	1,4 g/cm3
Relative vapour density:	There is no information available on this parameter.
Particle characteristics:	Does not apply to liquids.

9.2 Other information

No information available at present.

SECTION 10: Stability and reactivity

10.1 Reactivity

The product has not been tested.

10.2 Chemical stability

Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

No dangerous reactions are known.

10.4 Conditions to avoid

None known

10.5 Incompatible materials

Avoid contact with strong oxidizing agents.

10.6 Hazardous decomposition products

No decomposition when used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

HC 5000 Heavy Cut						
Toxicity / effect	**Endpoint**	**Value**	**Unit**	**Organism**	**Test method**	**Notes**
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:						n.d.a.
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.

Reproductive toxicity:	n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):	n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):	n.d.a.
Aspiration hazard:	n.d.a.
Symptoms:	n.d.a.

Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rat	OECD 402 (Acute Dermal Toxicity)	
Acute toxicity, by inhalation:	LC50	>5	mg/m3/4 h	Rat	OECD 403 (Acute Inhalation Toxicity)	Vapours, Analogous conclusion
Acute toxicity, by inhalation:	LC50	>4951	mg/m3/4 h	Rat	OECD 403 (Acute Inhalation Toxicity)	Analogous conclusion, Maximum achievable concentration., Vapours
Skin corrosion/irritation:						Repeated exposure may cause skin dryness or cracking., Product removes fat.
Skin corrosion/irritation:					OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant, Analogous conclusion, Repeated exposure may cause skin dryness or cracking.
Serious eye damage/irritation:					OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	No (skin contact)
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Germ cell mutagenicity:				Mouse	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative, Analogous conclusion
Carcinogenicity:					OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Negative, Analogous conclusion
Reproductive toxicity:					OECD 421 (Reproduction/Developmental Toxicity Screening Test)	Negative, Analogous conclusion

Reproductive toxicity:	NOAEC	>= 5220	mg/m3	Rat	OECD 414 (Prenatal Developmental Toxicity Study)	Negative, Analogous conclusioninhalation
Specific target organ toxicity - repeated exposure (STOT-RE):					OECD 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)	No indications of such an effect., Analogous conclusion
Aspiration hazard:						Yes
Symptoms:						unconsciousness, headaches, dizziness, Dermatitis (skin inflammation), Reddening, drying of the skin., mucous membrane irritation, nausea and vomiting., diarrhoea, lower abdominal pain

Glycerol

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>2000	mg/kg	Rat		
Acute toxicity, by dermal route:	LD50	>10000	mg/kg	Rabbit		
Skin corrosion/irritation:				Rabbit	IUCLID Chem. Data Sheet (ESIS)	Not irritant
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Guinea pig		No (skin contact)
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Reproductive toxicity:	NOAEL	2000	mg/kg/d			Negative
Specific target organ toxicity - repeated exposure (STOT-RE):	NOAEL	3,91	mg/l	Rat		(14d)
Aspiration hazard:						Negative
Symptoms:						abdominal pain, drowsiness, diarrhoea, vomiting, headaches, mucous membrane irritation, nausea

Aluminium oxide

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	NOAEL	30	mg/kg	Rat		Analogous conclusion

Acute toxicity, by oral route:	LD50	>10000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by inhalation:	NOAEC	70	mg/m3	Rat		subchronic
Acute toxicity, by inhalation:	LC50	7,6	mg/l/4h	Rat		Aerosol, Maximum achievable concentration.
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Respiratory or skin sensitisation:				Guinea pig		Not sensitizising
Germ cell mutagenicity:					in vivo	Negative, Analogous conclusion
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Symptoms:						constipation
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	LOAEL	70	mg/m3	Rat		Lung damage

11.2. Information on other hazards

HC 5000 Heavy Cut

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

HC 5000 Heavy Cut

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.
12.2. Persistence and degradability:							n.d.a.
12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.

12.7. Other adverse effects:	No information available on other adverse effects on the environment.
Other information:	DOC-elimination degree(complexing organic substance)>= 80%/28d: n.a.
Other information: AOX %	Does not contain any organically bound halogens which can contribute to the AOX value in waste water.

Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, <2% aromatics

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	NOELR	28d	0,10	mg/l	Oncorhynchus mykiss	QSAR	
12.1. Toxicity to fish:	LC50	96h	>1000	mg/l	Oncorhynchus mykiss	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	EC50	48h	>1000	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to daphnia:	NOELR	21d	0,18	mg/l	Daphnia magna	QSAR	
12.1. Toxicity to algae:	ErL50	72h	>1000	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.1. Toxicity to algae:	NOELR	72h	1000	mg/l	Pseudokirchneriella subcapitata	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:		28d	80	%		OECD 301 F (Ready Biodegradability - Manometric Respirometry Test)	Readily biodegradable
12.3. Bioaccumulative potential:	Log Pow		5,5-7,2				
12.4. Mobility in soil:	Log Koc		>3				Product is slightly volatile.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
12.7. Other adverse effects:							Product floats on the water surface.
Water solubility:			~10	mg/l			Slight

Glycerol

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes

12.1. Toxicity to fish:	LC50	96h	> 5000	mg/l	Carassius auratus		
12.1. Toxicity to daphnia:	EC50	48h	>10000	mg/l	Daphnia magna		
12.1. Toxicity to daphnia:	EC5	72h	3200	mg/l			Entosiphon sulcatum
12.1. Toxicity to algae:	EC50		2900	mg/l	Chlorella vulgaris		
12.2. Persistence and degradability:		14d	63	%		OECD 301 C (Ready Biodegradability - Modified MITI Test (I))	
12.2. Persistence and degradability:	BOD/COD		>60	%			
12.2. Persistence and degradability:	BOD5/COD		> 50	%			
12.2. Persistence and degradability:	DOC		>70	%			Readily biodegradable
12.2. Persistence and degradability:	BOD5		0,87	g/g			
12.2. Persistence and degradability:	COD		1,16	g/g			
12.3. Bioaccumulative potential:	Log Pow		-1,75			OECD 107 (Partition Coefficient (n-octanol/water) - Shake Flask Method)	Bioaccumulation is unlikely (LogPow < 1).
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	EC5	16h	> 10000	mg/l	Pseudomonas putida		

Aluminium oxide

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	218,6	mg/l	Pimephales promelas		
12.1. Toxicity to daphnia:	NOEC/NOEL	48h	>0,135	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to daphnia:	EC50		>100	mg/l	Daphnia magna		
12.1. Toxicity to algae:	EC50		>100	mg/l	Selenastrum capricornutum		
12.1. Toxicity to algae:	NOEC/NOEL	72h	>=0,052	mg/l	Selenastrum capricornutum	OECD 201 (Alga, Growth Inhibition Test)	
12.2. Persistence and degradability:							Not relevant for inorganic substances.
12.3. Bioaccumulative potential:							Not relevant for inorganic substances.
12.4. Mobility in soil:							Not relevant for inorganic substances.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

EC disposal code no.:
The waste codes are recommendations based on the scheduled use of this product.
Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)
12 01 09 machining emulsions and solutions free of halogens
12 01 20 spent grinding bodies and grinding materials containing hazardous substances
Recommendation:
Sewage disposal shall be discouraged.
Pay attention to local and national official regulations.
E.g. suitable incineration plant.
E.g. dispose at suitable refuse site.

For contaminated packing material

Pay attention to local and national official regulations.
Empty container completely.
Uncontaminated packaging can be recycled.
Dispose of packaging that cannot be cleaned in the same manner as the substance.

SECTION 14: Transport information

General statements

Transport by road/by rail (ADR/RID)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
Tunnel restriction code:	Not applicable
Classification code:	Not applicable
LQ:	Not applicable
Transport category:	Not applicable

Transport by sea (IMDG-code)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
Marine Pollutant:	Not applicable
EmS:	Not applicable

Transport by air (IATA)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable

14.6. Special precautions for user

Unless specified otherwise, general measures for safe transport must be followed.

14.7. Maritime transport in bulk according to IMO instruments

Non-dangerous material according to Transport Regulations.

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 10.05.2023 / 0001
Replacing version dated / version: 10.05.2023 / 0001
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PDF print date: 10.05.2023
HC 5000 Heavy Cut

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:
General hygiene measures for the handling of chemicals are applicable.

Directive 2010/75/EU (VOC): 13 %

National requirements/regulations on safety and health protection must be applied when using work equipment.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: n.a.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Not applicable

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents (specified in Section 2 and 3).
H304 May be fatal if swallowed and enters airways.
EUH066 Repeated exposure may cause skin dryness or cracking.

Asp. Tox. — Aspiration hazard

Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.
Guidelines for the preparation of safety data sheets as amended (ECHA).
Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).
Safety data sheets for the constituent substances.
ECHA Homepage - Information about chemicals.
GESTIS Substance Database (Germany).
German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).
EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.
National Lists of Occupational Exposure Limits for each country as amended.
Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

Any abbreviations and acronyms used in this document:

acc., acc. to according, according to
ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
AOX Adsorbable organic halogen compounds
approx. approximately
Art., Art. no. Article number
ASTM ASTM International (American Society for Testing and Materials)
ATE Acute Toxicity Estimate
BAM Bundesanstalt für Materialforschung und -prüfung (Federal Institute for Materials Research and Testing, Germany)
BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)
BCF Bioconcentration factor
BSEF The International Bromine Council
bw body weight

CAS Chemical Abstracts Service
CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
CMR carcinogenic, mutagenic, reproductive toxic
DMEL Derived Minimum Effect Level
DNEL Derived No Effect Level
DOC Dissolved organic carbon
dw dry weight
e.g. for example (abbreviation of Latin 'exempli gratia'), for instance
EbCx, EyCx, EbLx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)
EC European Community
ECHA European Chemicals Agency
ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect
EEC European Economic Community
EINECS European Inventory of Existing Commercial Chemical Substances
ELINCS European List of Notified Chemical Substances
EN European Norms
EPA United States Environmental Protection Agency (United States of America)
ErCx, EμCx, ErLx (x = 10, 50) Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
etc. et cetera
EU European Union
EVAL Ethylene-vinyl alcohol copolymer
Fax. Fax number
gen. general
GHS Globally Harmonized System of Classification and Labelling of Chemicals
GWP Global warming potential
Koc Adsorption coefficient of organic carbon in the soil
Kow octanol-water partition coefficient
IARC International Agency for Research on Cancer
IATA International Air Transport Association
IBC (Code) International Bulk Chemical (Code)
IMDG-code International Maritime Code for Dangerous Goods
incl. including, inclusive
IUCLID International Uniform Chemical Information Database
IUPAC International Union for Pure Applied Chemistry
LC50 Lethal Concentration to 50 % of a test population
LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)
Log Koc Logarithm of adsorption coefficient of organic carbon in the soil
Log Kow, Log Pow Logarithm of octanol-water partition coefficient
LQ Limited Quantities
MARPOL International Convention for the Prevention of Marine Pollution from Ships
n.a. not applicable
n.av. not available
n.c. not checked
n.d.a. no data available
NIOSH National Institute for Occupational Safety and Health (USA)
NLP No-longer-Polymer
NOEC, NOEL No Observed Effect Concentration/Level
OECD Organisation for Economic Co-operation and Development
org. organic
OSHA Occupational Safety and Health Administration (USA)
PBT persistent, bioaccumulative and toxic
PE Polyethylene
PNEC Predicted No Effect Concentration
ppm parts per million
PVC Polyvinylchloride
REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)
REACH-IT List-No. 9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.

RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)
SVHC Substances of Very High Concern
Tel. Telephone
TOC Total organic carbon
UN RTDG United Nations Recommendations on the Transport of Dangerous Goods
VOC Volatile organic compounds
vPvB very persistent and very bioaccumulative
wwt wet weight

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.
No responsibility.
These statements were made by:
Chemical Check GmbH, Chemical Check Platz 1-7, D-32839 Steinheim, Tel.: +49 5233 94 17 0, Fax: +49 5233 94 17 90